

BZL SAB2400

Air Cooled MIG Torch

250A CO₂ , 220A Mixed Gas @ 60% Duty Cycle, EN60974-7 .030"- .045"/0.8mm to 1.2mm Wires



Models

Stock Code	Description
SAB2400-60E	Torch Package x 6.0m c/w Euro Fitting

Nozzles

Stock Code	Description
A B2415	Cylindrical Nozzle 11/16"/17mm Bore
B2416*	Conical Nozzle 1/2"/13mm Bore
B2417	Tapered Nozzle 3/8"/10mm Bore

Contact Tips

Stock Code	Description
B B2504-08	Contact Tip .030"/0.8mm M6 Ecu
B2504-10	Contact Tip .040 /1.0mm M6 Ecu
B2504-12	Contact Tip .045"/1.2mm M6 Ecu
B2504-10A*	Contact Tip, Ali Wire .040"/1.0mm Ecu
B2504-12A	Contact Tip, Ali Wire .045"/1.2mm Ecu
B2505-08	Contact Tip .030"/0.8mm M6 CuCrZr
B2505-10	Contact Tip .040"/1.0mm M6 CuCrZr
B2505-12	Contact Tip .045"/1.2mm M6 CuCrZr

Components

* Denotes Standard Build

Stock Code	Description
1 B2412	Tip Adaptor M6
2 B2405B	Diffuser Black
B2405C*	Diffuser Ceramic
3 SA2401	Straight Neck
4 Q58018	O-Ring Pack
5 SA1201	Torch Body
6 SA0608V	Drive Roll 0.6-0.8mm V Groove Steel Wire
SA1012V	Drive Roll 1.0-1.2mm V Groove Steel Wire
SA0608U	Drive Roll 0.6-0.8mm U Groove Aluminum Wire
SA1012U*	Drive Roll 1.0-1.2mm U Groove Aluminum Wire
7 SA1202	Conducting Bar
8 SA815	Conducting Bar Locking Screw
9 SA1210	Internal Gas Hose
10 SA1214	Cable Support
11 SAL01	Neck Liner
12 SM305	DC Motor

Components

* Denotes Standard Build

Stock Code	Description
13 SA1105	Handle Cover
14 P4016	Trigger Switch
15 SA1101	Handle Assembly
16 SA1103	Spool Cover
17 SA1109	Press Arm Bolt c/w Spring
18 SA1230-1	Potentiometer Kit 1K
SA1230-5	Potentiometer Kit 5K
SA1230-10*	Potentiometer Kit 10K
19 SASP	Handle Screw Kit
20 SA1217	Spool Cover Locking Screw
21 SAC25	Cable Assembly 6m
22 B1505	Lock Nut
23 B2841	Cable Support
24 B1518/BK	Gun Plug Housing c/w Nut
25 B1526	Gun Plug Screw
26 B1519	Gun Plug Nut c/w Insert
27 SA1528	Gun Plug Body c/w Spring Pins
28 B1524	Gun Plug 'O' Ring

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